

Tel: 86-379-63215281 Fax: 86-379-63215282 Room 1011-1013, 10/F, Bodacheng Mansion, Luoyang 471000, China

ONE SET INSTALLATION

FIRST LINE WITH DOORS INSTALLATION

A. Rails & Base

Assembly:



Rail (end socket): 2 Packages



Rail (middle): 1 Package



Base: 1 Package



Reinforcing Rod for Rail (Long): 1 Package Reinforcing Rod for Rail (Short): 1 Package



Anti-tilt Sheet: 3-4 Pieces

Pad Sheet: Several pieces Screw and Nut: Several pieces

Tool: Wrench Spirit level

Step:

1. Layout the rails and base as picture below.

The base side with wheel gear on the side you will install the Drive Handle (STEP D).





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- 2. Measure the ground with spirit level and adjust the rough with the Pad Sheet to make sure the ground is level.
- 3. Assemble the Base as picture below



4. Assemble the Reinforcing Rod for Rail with Screw and Nut.(Each rail connections should be installed.)



5. Assemble the Anti-tilt Sheet. (4 Pieces)





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B. Column



Assembly:

Column: 1 Package (4 pieces) Screw and Nut: Several pieces

Tool: Wrench

Step

- 1. Assemble the Column into the base. Put the side with two small holes in the front. (Prepare for the installation of door border STEP G)
- 2. Match the main column with base as per the picture shown below. (Prepare for the installation of Drive Hanging Plate STEP D)
- 3. Screw on the bottom.





C. Top Plate



Assembly:

Top Plate: 1 Package (3 pieces) Screw and Nut: Several pieces

Tool: Wrench



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Step

- 1. Put the plate side with small hold in the front, match the hole on the column. (Prepare for the installation of door border STEP G)
- 2. Screw the Top Plate. (Middle connections with long screw, and side connections with short screw.)



D. Drive Hanging Plate



Assembly:

Drive Hanging Plate: 2 Pieces (Drive Hanging Plate, Cycle Chain)

Screw and Nut: Several pieces

Tool: Screwdriver, Wrench



Step

- 1. Install the cycle chain on Drive Hanging Plate.
- 2. Install the other end of the cycle chain on base.
- 3. Screw the Drive Hanging Plate on the main column.

E

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E. Side Plate





Assembly:

Side Plate: 1 Package

Screw and Nut: Several pieces

Tool: Screwdriver, Wrench

Step:

Screw the Side Plate on the side column.





F. Drive Handle



Assembly:

Drive Handle: 1 Package

Tool: Screwdriver, Wrench

Step:

- 1. Unscrew the screws and gaskets on Drive Hanging Plate.
- 2. Install the Drive Handle on the Drive Hanging Plate. Screw with the screws and gaskets which just be took off.
- 3. Install the brake lever in the same way.



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G. Door Border



Tool: Screwdriver, Wrench, electric pistol drill **Step**:

Assembly:

Door Border: 1/2 Package

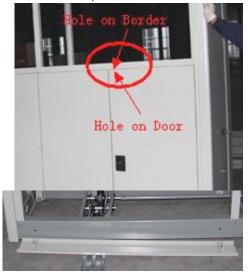
(3 up, 3 middle, 3 bottom)

Up: narrow with 1 hole
Middle: narrow with 2 holes
Bottom: wide with 1 hole

Upright Door Border: 1/2 Package (1 left, 1 right)

Screw and Nut: Several pieces Self-tapping screw: Several pieces

- 1. Let the up door border side with hole on the bottom.
- 2. Match the up door border and the hole on the top plate then screw.



- 3. Adjust the middle door border to the correct position: Compare the bottom hole on the border and the up hole on the door. Enable them to match. (Prepare for the installation of doors STEP H)
- 4. Screw the middle door border on the column.



- 5. Let the bottom door border side with hole on the top.
- 6. Match the bottom door border and the hole on the base then screw.
- 7. Screw the left and right boor border with electric pistol drill and Self-tapping screws



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H. Door

Assembly:



Door: 3 Packages (6 left, 6 right)



Lock: 6 pieces



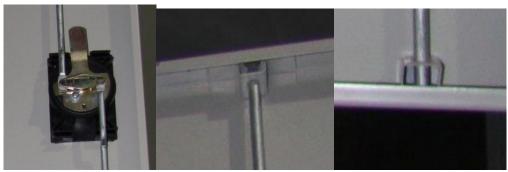
Door Lock Steel Bar: 12 pieces



Door spindle and plastic spacer: 12 pieces

Step:

1. Install the lock and steel bar to the door.





2. Install the door spindle to the middle door border and bottom door



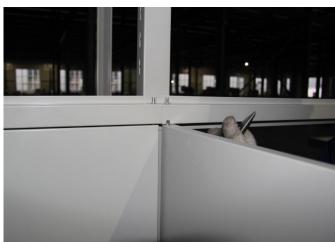
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border.

3. Install the door: Match the door bottom hole and the door spindle.

Press the door shaft, insert a hole on the door border.





4. Install the six door in the same way.



I. Shelves



Assembly:

Shelves: 3 Packages (24 shelves, 24 Hanging Plate)

Step:

1. Hang the hanging plate on the hole of the column.



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2. Put the shelves on the hanging plate.







J. Seal Strip



Assembly:

Seal Strip: 2 pieces

Seal Strip holder: 2 pieces

Self-tapping screw: Several pieces

Tool: Electric pistol drill



Step:

- 1. Put the seal strip on the side plate with seal strip holder.
- 2. Screw with electric pistol drill and Self-tapping screws.
- 3. Install another side in the same way.



K. Dust Guard Plate



Assembly:

Dust Guard Plate: 1 piece

Self-tapping screw: Several pieces

Tool: Electric pistol drill

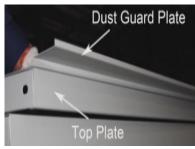


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Step:

Screw the Dust Guard Plate on the top of the top plate with electric pistol drill and Self-tapping screws.







Finish the First line

Repeat the above steps to install the line with doors.

Remove the step G & H to install the middle line without doors.